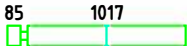
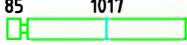
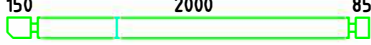
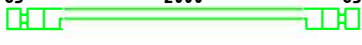
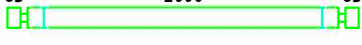
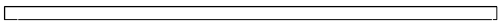
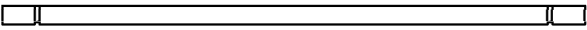
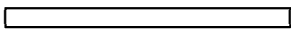
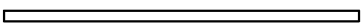
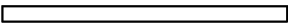
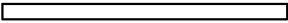
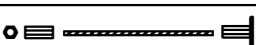




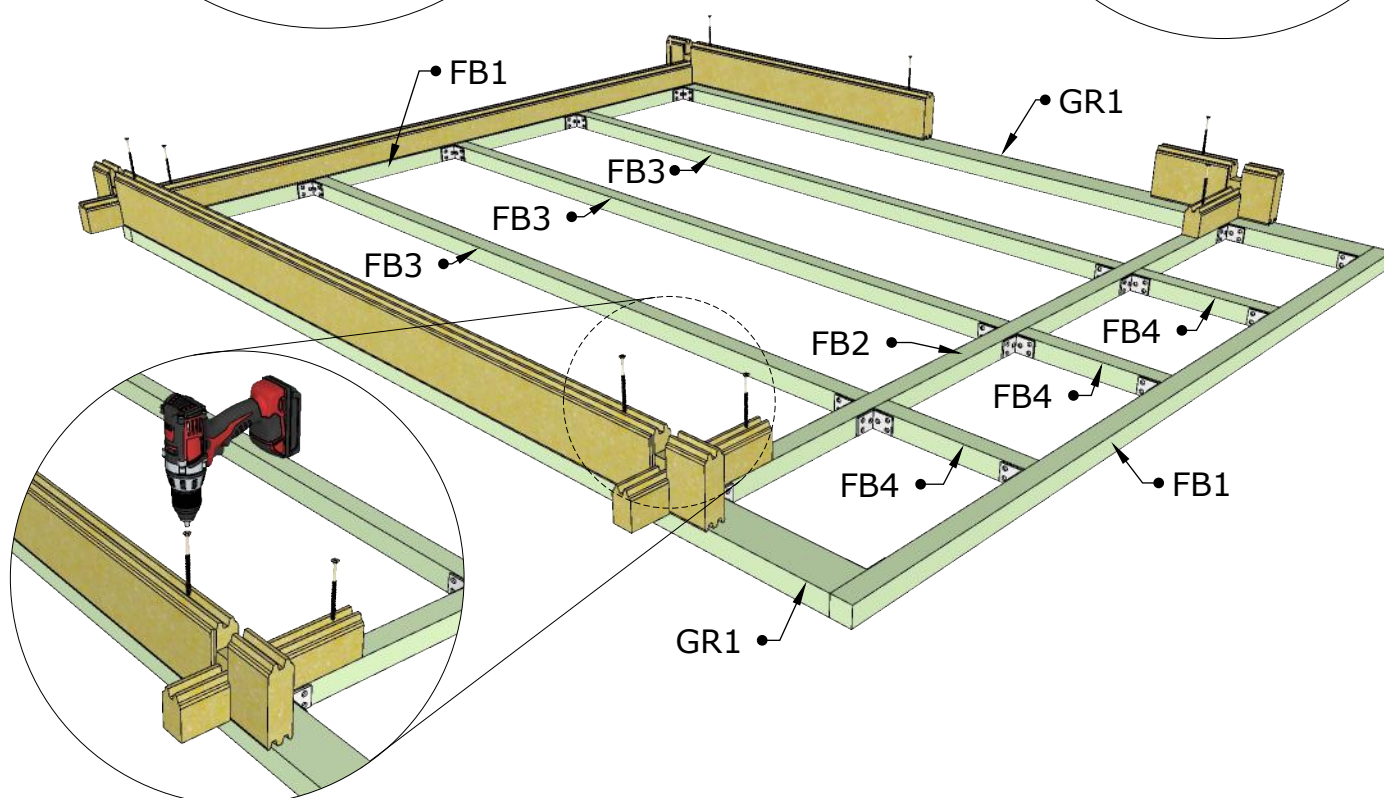
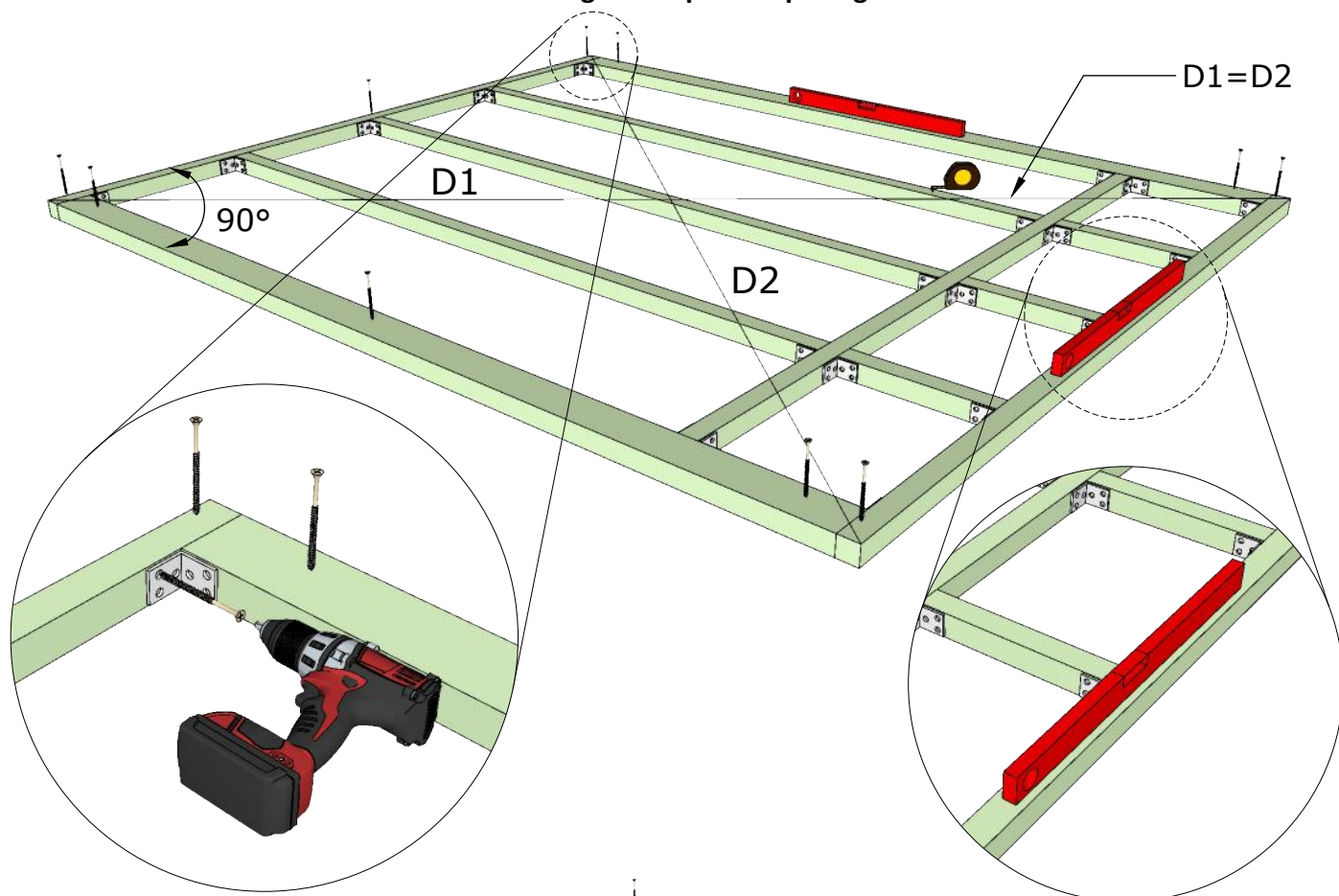
- Read the entire manual before assembly.
- Get the tools you need.

Pos	Drawing Model G4 Outdoor Sauna	QTY	Profile mm	Length mm
001		1	45x130	1147
002		1	45x130	338
003		1	45x130	1147
004		14	45x130	338
005		13	45x130	1147
006		1	45x130	2325
007		1	45x130	2325
008		2	45x58	459
009		2	45x130	1445
010		2	45x116	911
011		1	45x130	2260
012		2	45x130	2260
013		26	45x130	2260
014		1	45x130	2325
015		1	45x130	2325
016		2	45x65	338
017		1	45x130	338
018		1	45x130	338
019		26	45x130	338
020		1	45x130	2260
021		2	45x130	2260
022		1	45x130	2360
023		1	45x65	2260
024		1	45x130	2260
025		1	45x130	2360

[illegible]

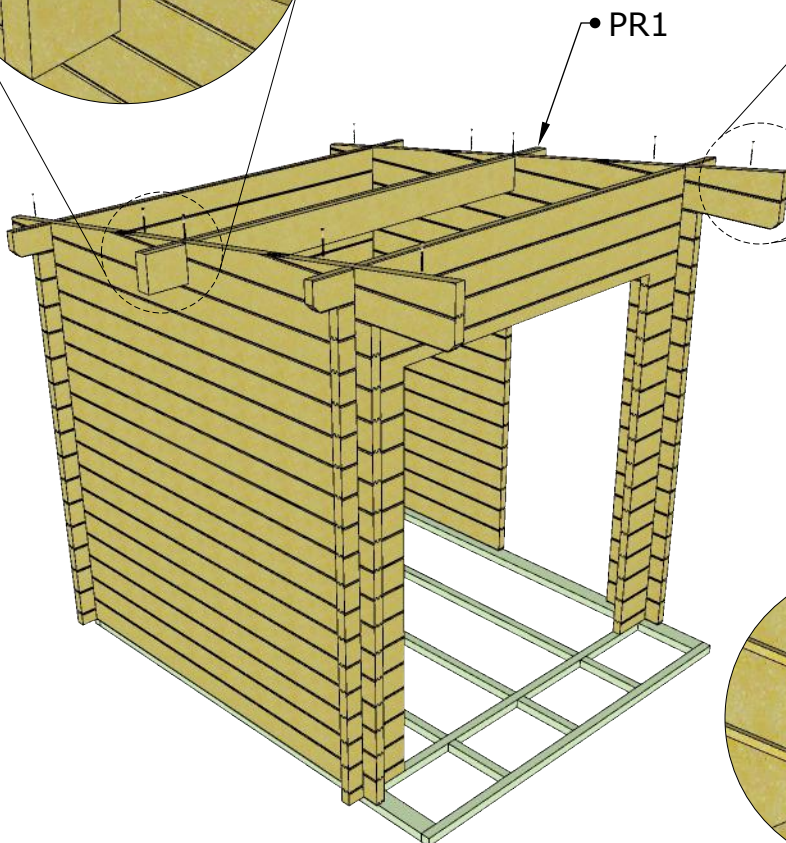
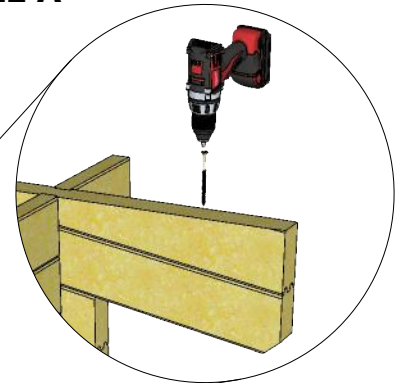
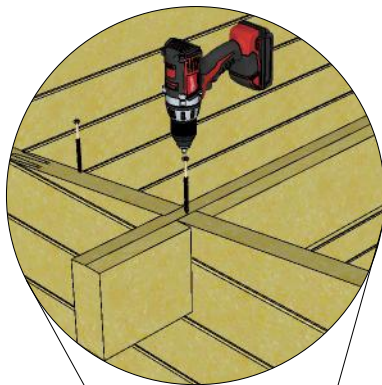
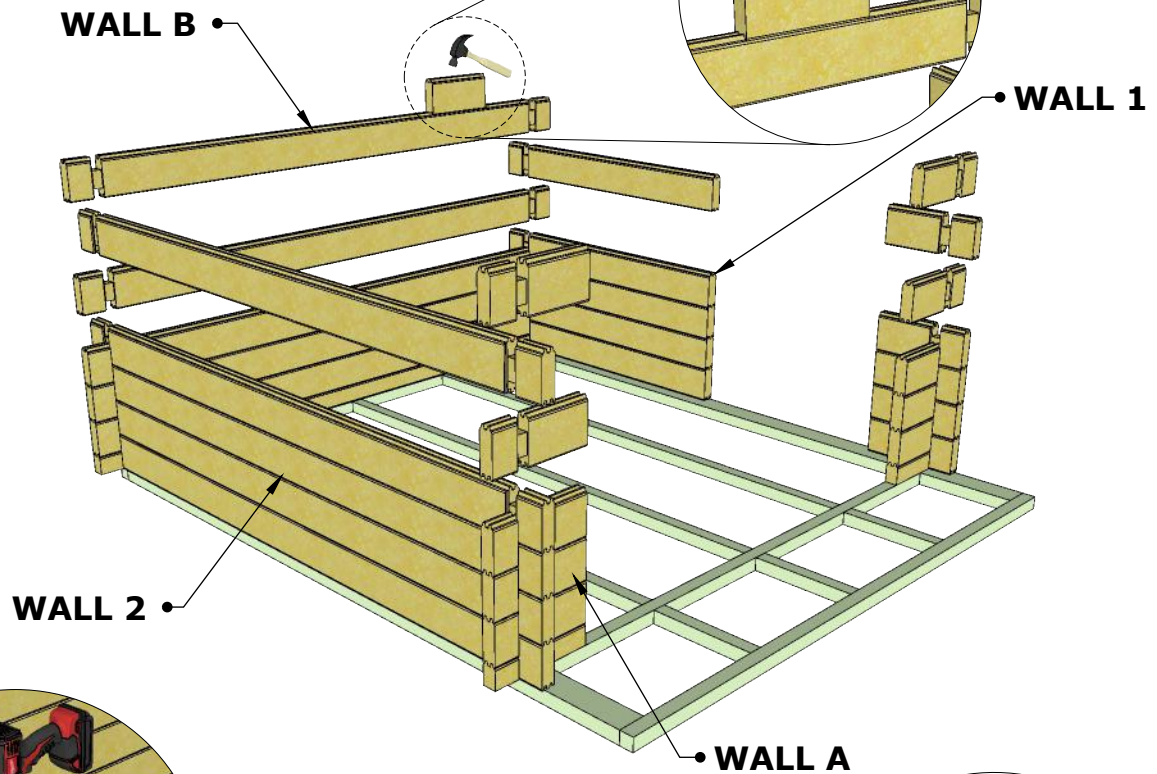
Model G4 Outdoor Sauna					45x130 mm	
POS	ST.	B	H	L		
FB/GR	Vastavalet spetsile				 LAGERHOLZ	
F1	4m ²	28		1995	 TERRACE FLOOR BOARDS	
F2	0,84m ²	28		2090	 TERRACE FLOOR BOARDS	
PR1	1	70	170	2360	 PURLINS	
RB1	6,3m ²	20		2661	 ROOF BOARDS (1189 mm + 1472 mm)	
R1	4	20	140	1200	 FRONTBOARD	
R2	4	20	140	1500	 GABLEBOARD	
R3	2	45	45	2360	 FRONTBOARD FIXING	
SK	2	45	65		 HAMMER BLOCK	
DR1	1	800	1900	P2  P3 P2 P2 P2 P2 P2		
WN1	1	765	1900			
WN2	1	765	1900			
P1	9m	20	40		 FLOOR STRIPS	
P2	6+6	20	90	1880	 INT, EXT SLATS DR1, WN1, WN2	
P3	1+1	20	90	1065	 INT, EXT SLATS WN2	
	1+1				  VENTILATION COVER	
						
		Groundframe			20	
 4x50		Groundframe			120	
 5x100		First row of wall logs			12	
 4x50		Floorboards			130	
 4x50		Floor edge trims			15	
 4x50		Roofboards			95	
 4x50		Frontboard, Gableboard, Frontboard fixing			50	
 5x100		Purlins			2	
 4x50		Window and door slats			80	
		Threaded rod set KL1, KL2, KL3			5	

- Fasten the base frame with screws. If possible, fasten the base frame to the Foundation
- Diagonals must be of the same lengths.
- Fasten the intermediate beams according to the preset spacing. See "Plan".

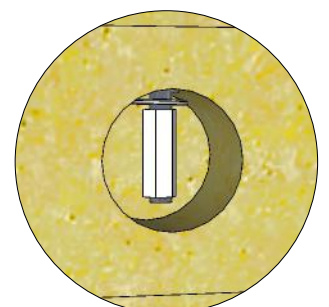
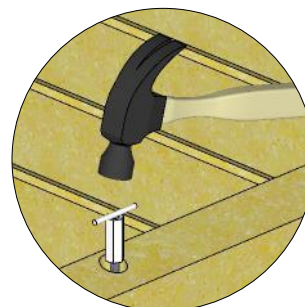


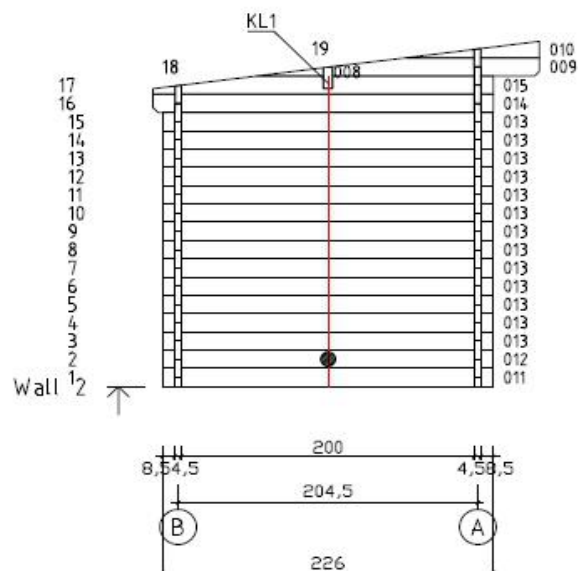
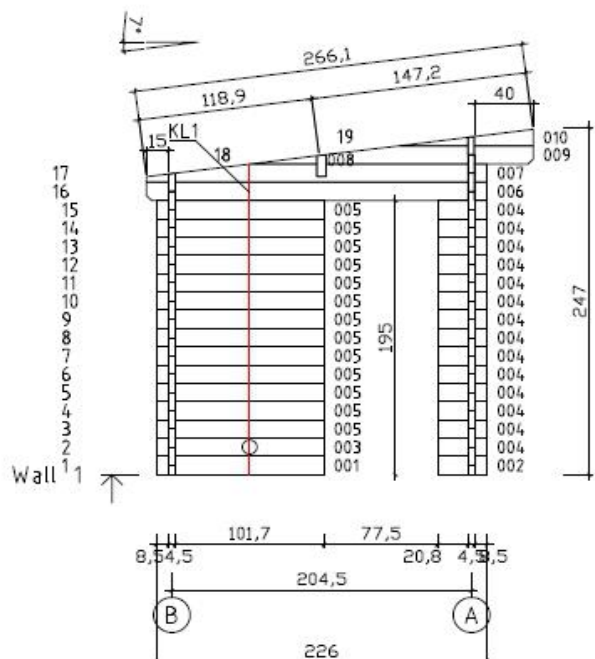
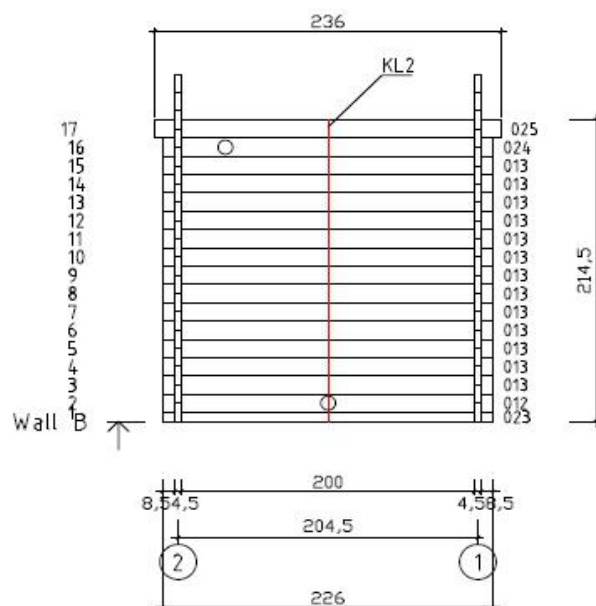
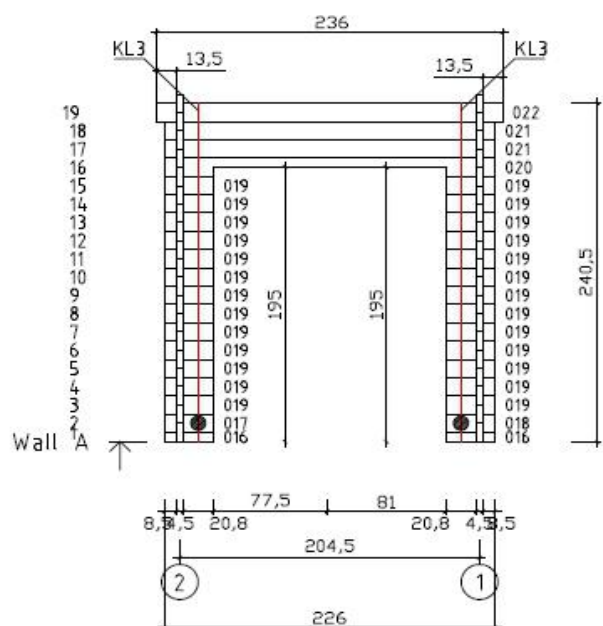
- The wall plank must be 10 mm above the edge of the base frame.
- The first wall plank row must be fixed with screws to the base frame.
- Put the second row of planks in place and fix it with screws to the first row of planks.

- Fasten the walls according to the wall drawings "WALL".
- Use hammer and hammer block.

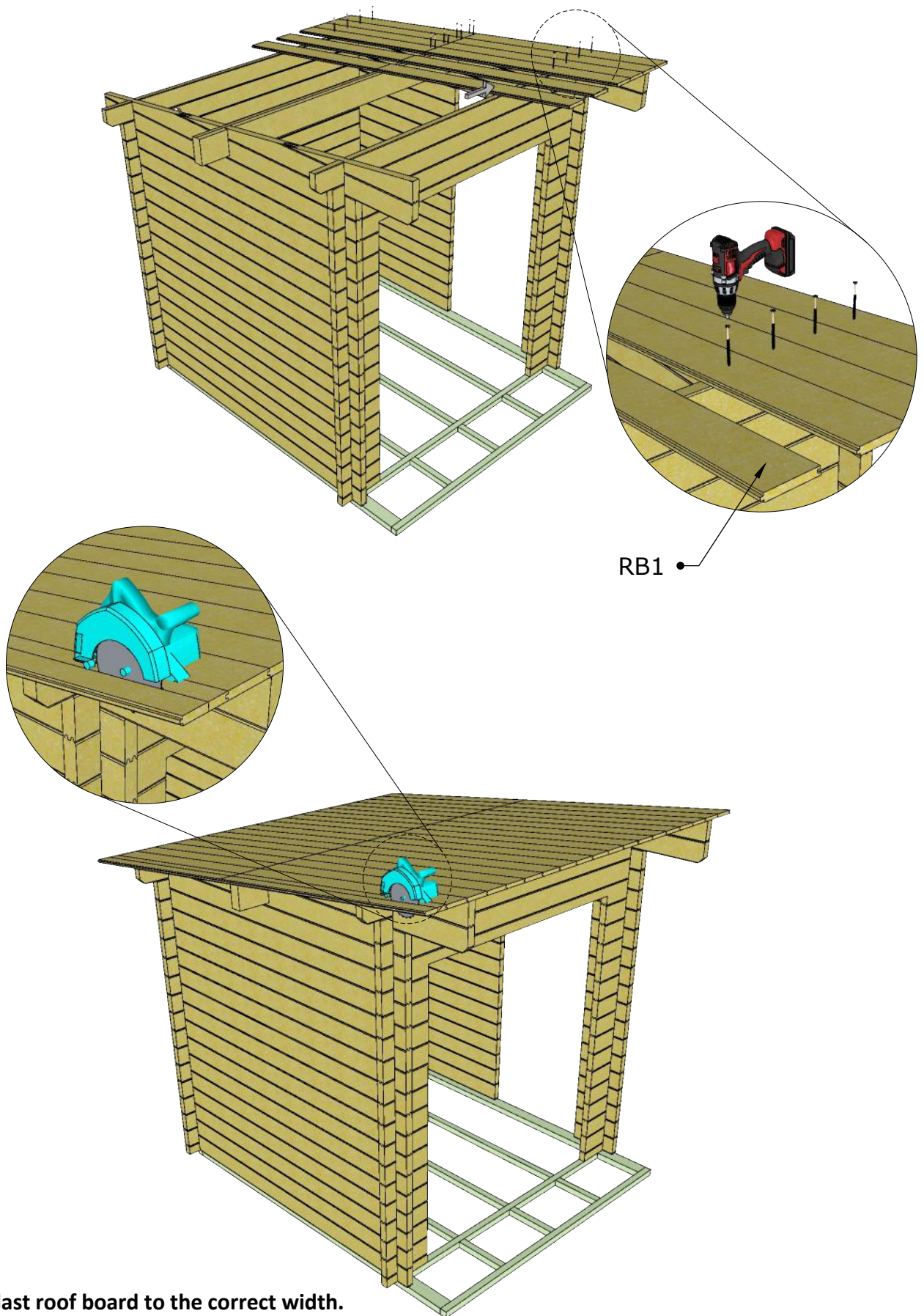


- Fasten the purlins with screws. Make sure the upper side of the purlins is oblate. If necessary, adjust the tapping of the purlins.
- Fasten the gable parts with screws.
- Fasten threaded rods KL1, KL2, KL3



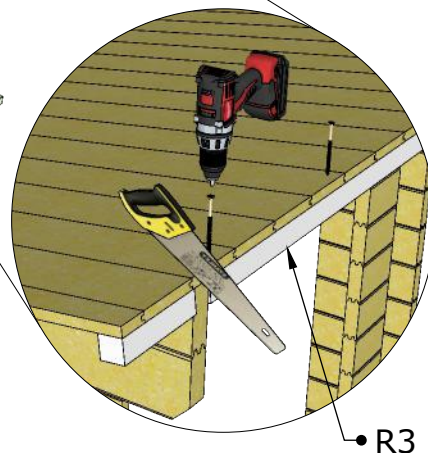
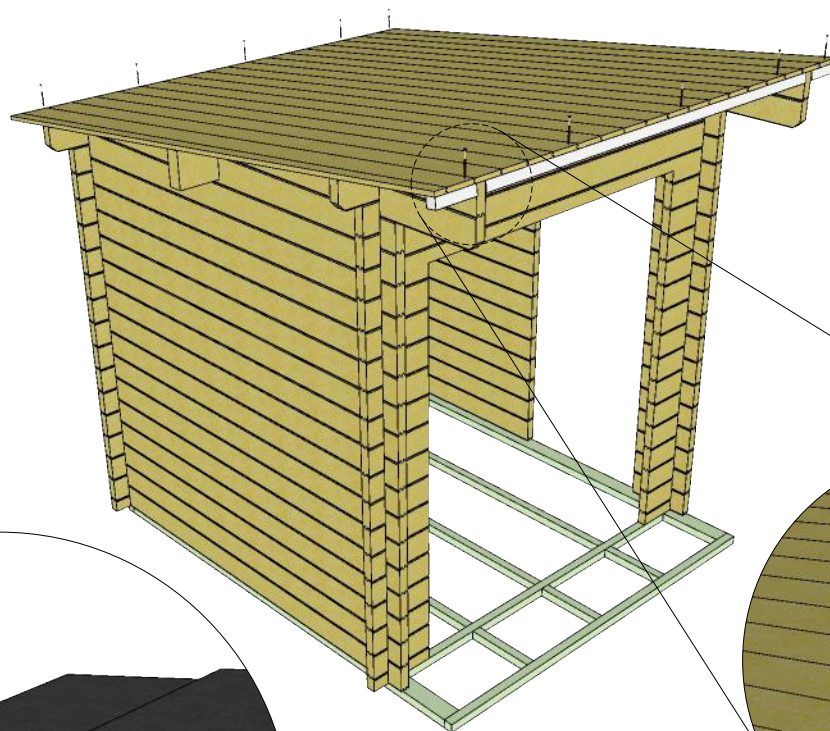


- Fasten the roof boards with screws. Start with the groove edge on the board.

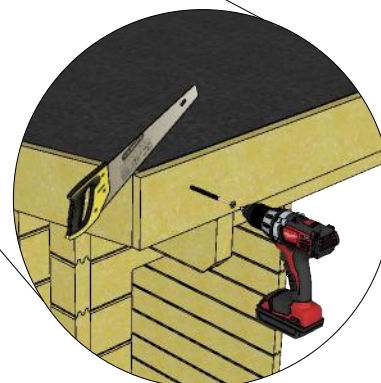
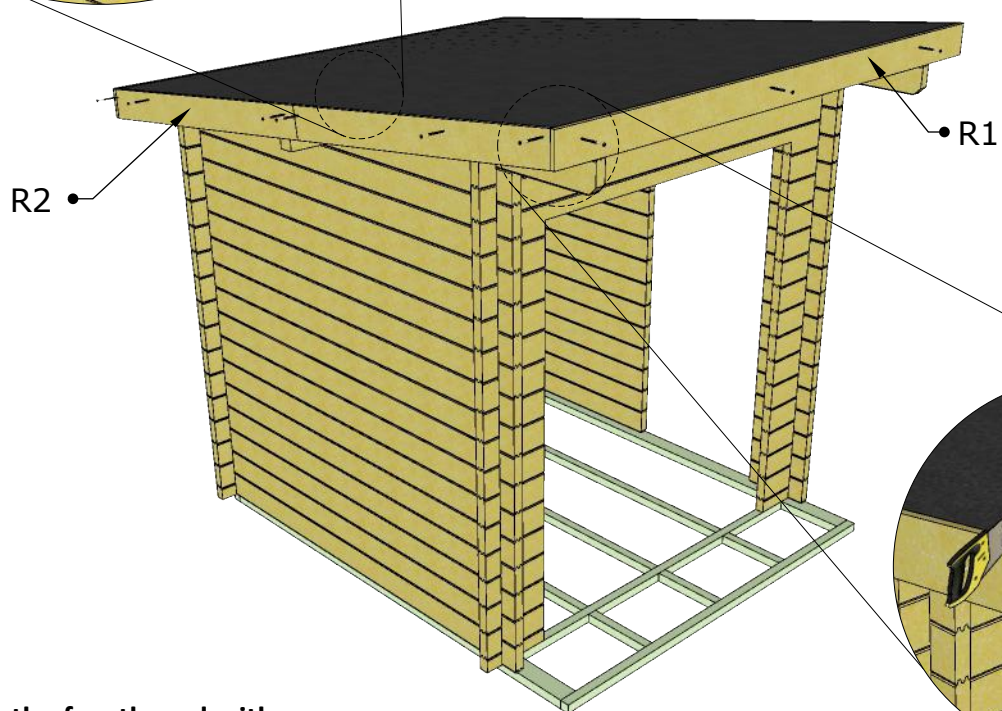
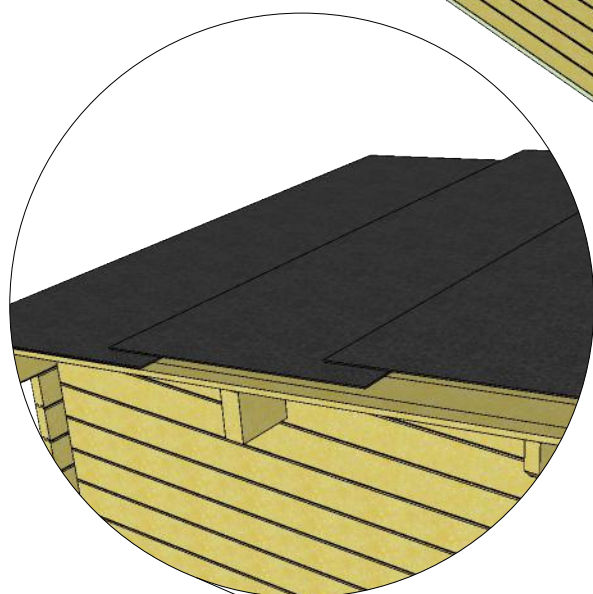


- Cut the last roof board to the correct width. The edge must be aligned with the wall plank and the purlins.

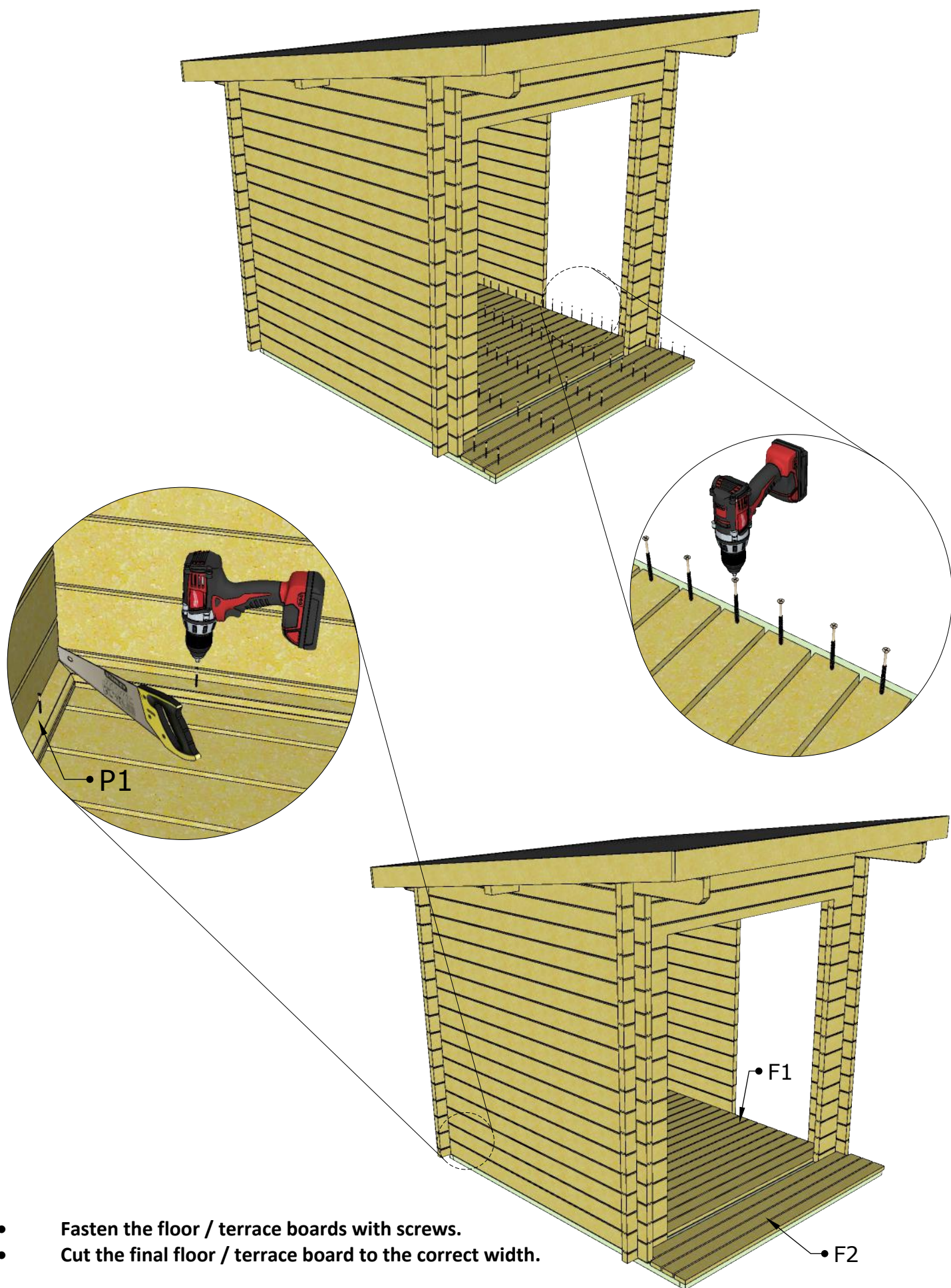
- Cut correct lengths and fasten frontboard fixing with screws.

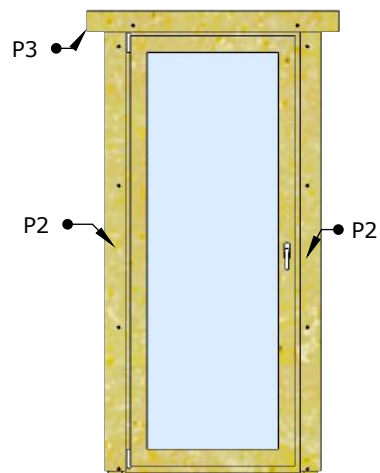
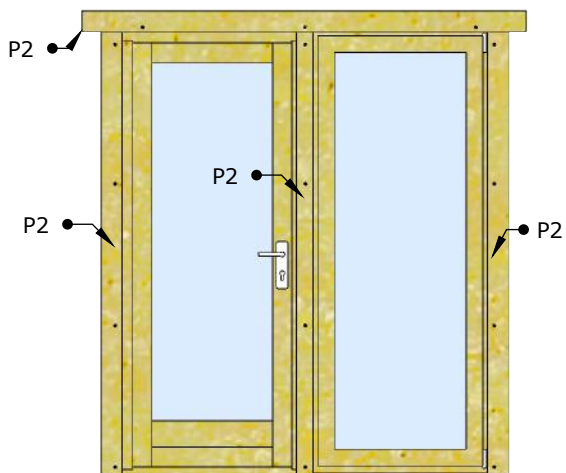
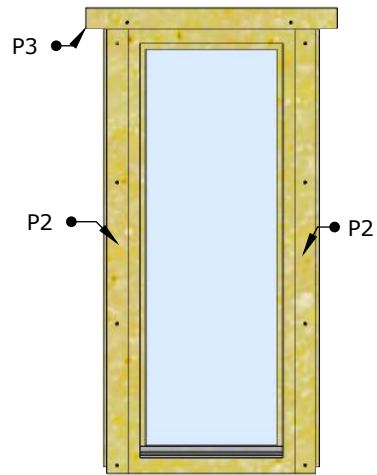
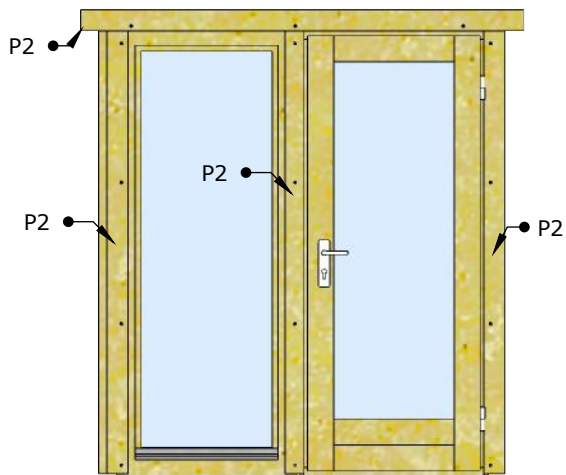


- Install roof shingles

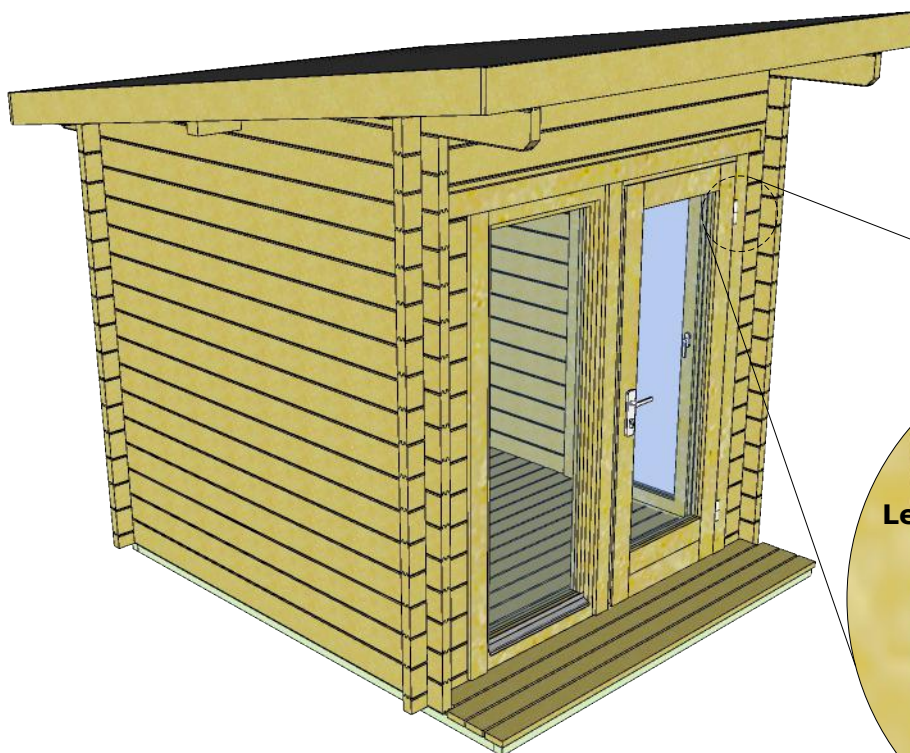


- Fasten the frontboard with screws.
- Cut the correct angle and fasten gableboards with screws.

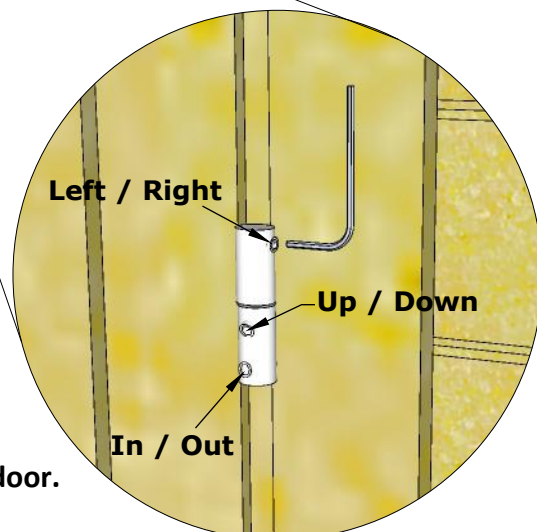




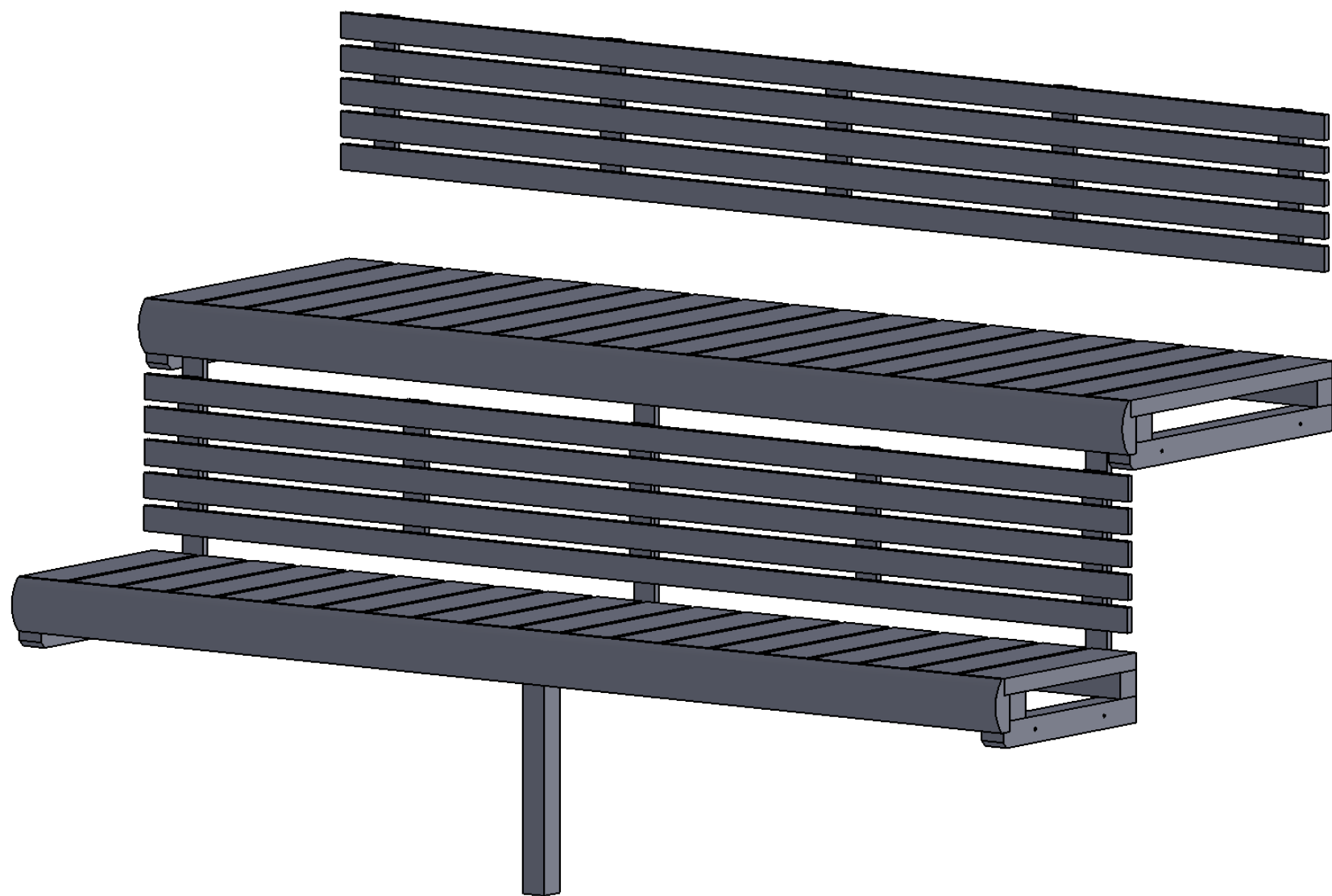
- To fix the door and windows to the house use only slats.
- Slat can only be screwed to the door and window frame and not to the wall.



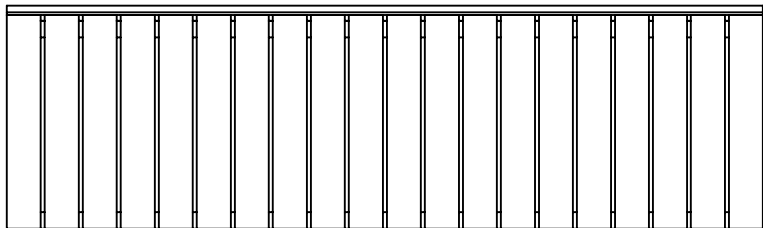
- Important: Maintain a minimum 2-inch gap between the wall and the top of all windows and door. This space is essential to accommodate the natural settling of the building over time.



- Adjust the door.

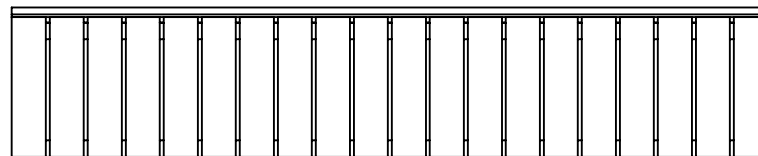


Element 1



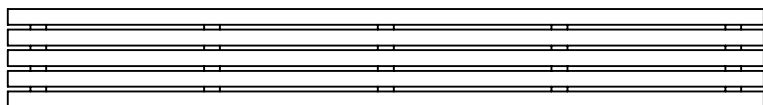
X 1

Element 2



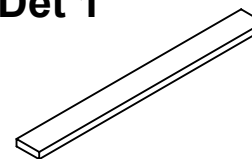
X 1

Element 3



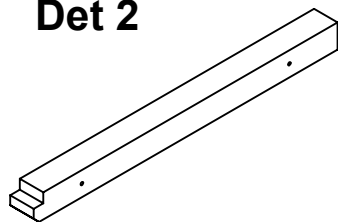
X 2

Det 1



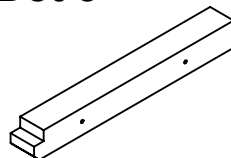
X 3

Det 2



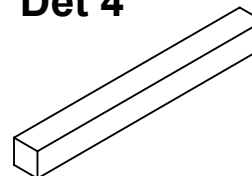
X 2

Det 3



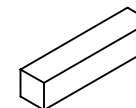
X 2

Det 4

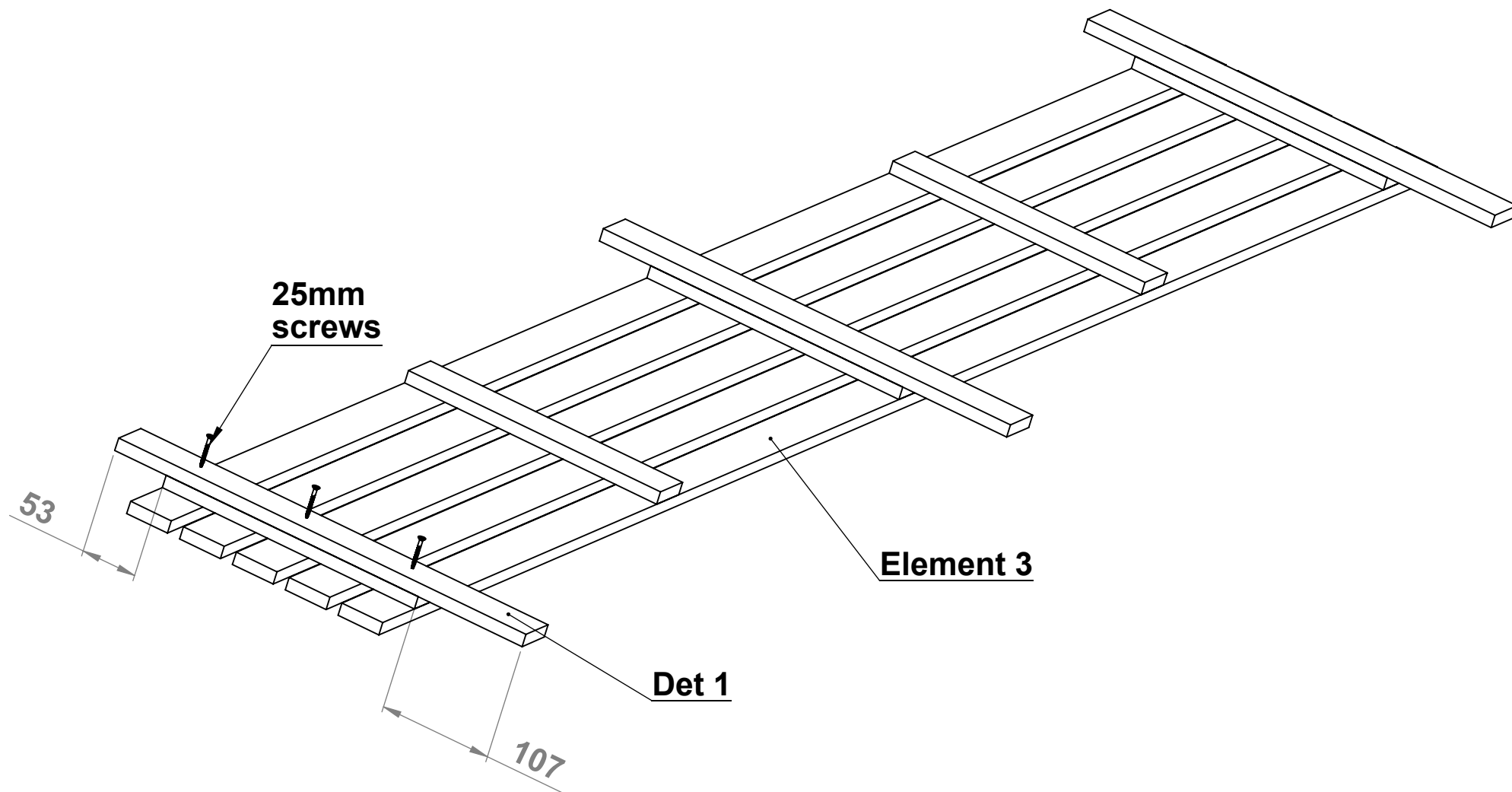


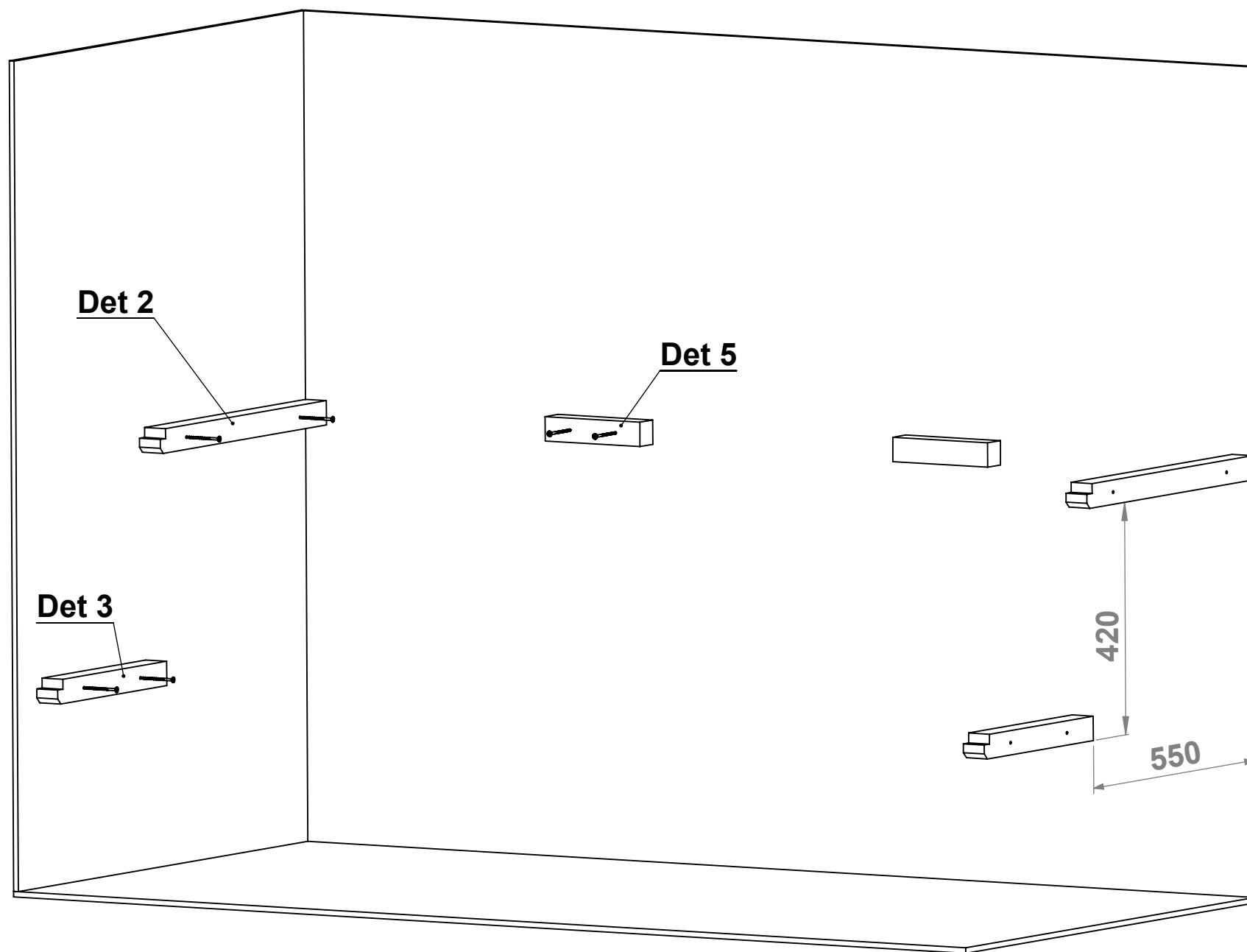
X 1

Det 5

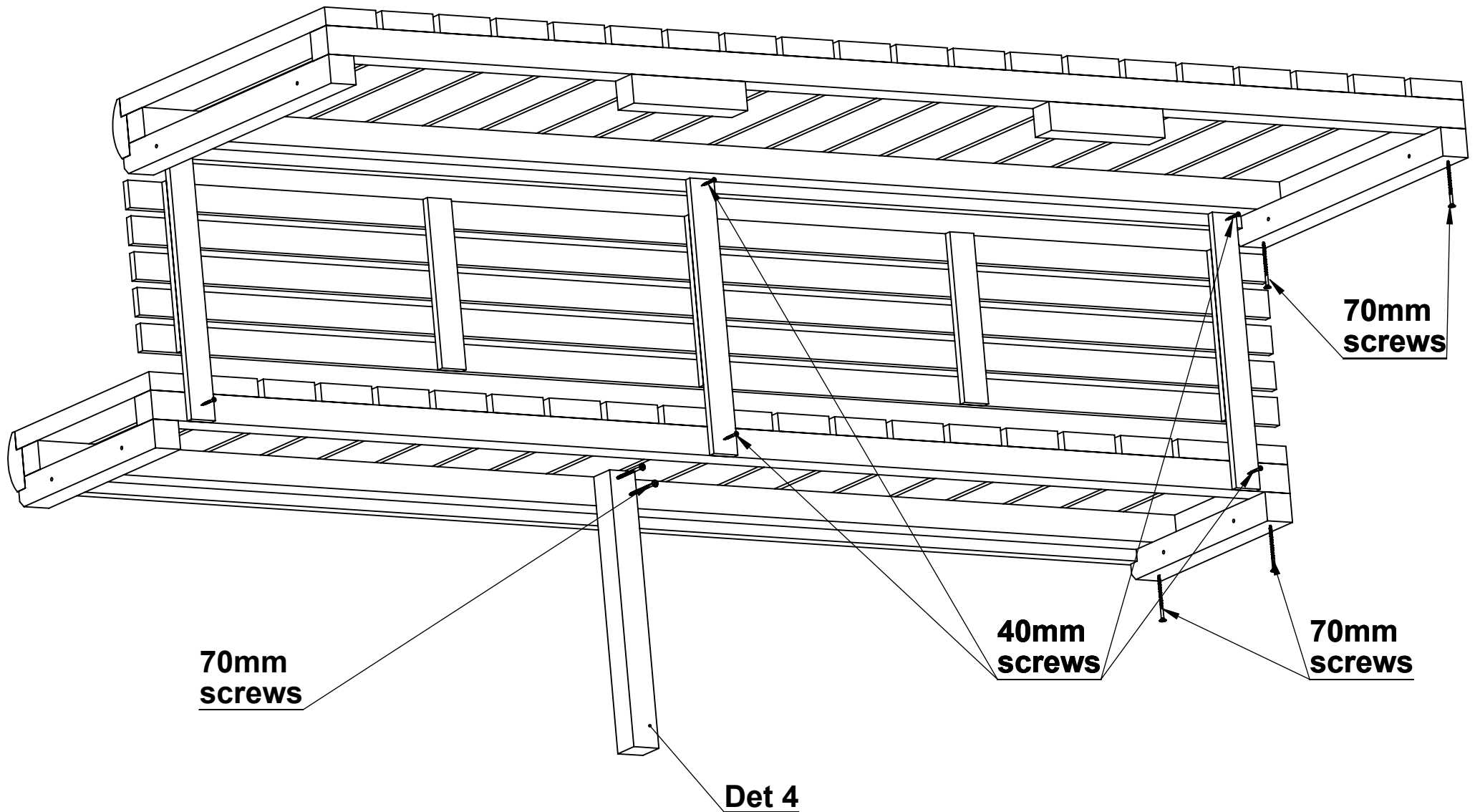


X 2





NB Drill the pilot holes
for the screws



**Connect element 3
to the wall**

